



## Conveyor Safety

- Do not crawl over or under a conveyor — pedestrians should use only approved crossovers.
- Never ride a conveyor.
- Only authorized operators may run a conveyor. Persons working on or near a conveyor should know the location and operation of stopping device.
- Do not attempt to clean any belts or parts while the conveyor is running. If it is necessary to clean belts or drums while the equipment is in motion, proper barrier guards should be provided at pinch points.
- All pinch points and moving parts must be guarded to prevent access.
- If a conveyor runs overhead, precautions must be taken to prevent injuries from materials that might fall from it.
- If a conveyor runs at head-height, or is the type that carries material hung from hooks, measures should be taken to prevent persons from being struck, and employees in the area should remain alert to possible danger.
- Conveyors should be stopped and controls locked out when repairs are being made. Equipment should not be started again until it is certain that all people and tools are cleared from the belt.
- When placing materials on a conveyor (or taking them off), beware of pinch points that are created due to the movement of the machinery.
- Loose clothing, unrestrained hair, and jewelry (particularly rings) are dangerous to wear when working with or near conveyors.

### Want to know more?

Accident Fund is committed to providing our policyholders unrivaled WorkSafe Consulting Services and online safety materials.

For more information visit us at [AccidentFund.com/worksafe](http://AccidentFund.com/worksafe).